

Work Order ID 117385

April-24-14 8:19:42 AM

117385

Page 1

Item ID: D4932-1-035

Revision ID:

Item Name: KWS Carbide Wear Strip, 3.5" Long

Start Date: 4/24/14 Start Qty: 16.00

Required Date: 5/08/14 Req'd Qty: 16.00

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

16

16

Approvals: Process Plan: MLS

Date: 14-04-24

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4932

A

100

0.00

100

Large Fab

Memo

0.00

Large Fab

CUT BAR TO LENGHT AND CUT ANGLES AS PER DWG

16 DL 14-4-24

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

(16) 14-04-24

DAS

9

9-89

120

Identify as per dwg & Stock Location: WA001

0.00

120

Packaging

Memo

0.00

Packaging

(16X) DYC 14-04-24

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Start Qty: 16.00

16

Required Date: 5/08/14

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Reference:

Accept

N900040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
Description

130

QC21- Final Inspection - Work Order Release

130

QC

Memo

Quality Control

Set Up/
Run Hours

0.00

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

MCJ 140505

R14-425

Picklist Print

April-24-14 8:19:46 AM

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Work Order ID: 117385

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Parent Item: D4932-1-035

D4932-1-035

Parent Item Name: KWS Carbide Wear Strip, 3.5" Long

Start Date: 4/24/14

Required Date: 5/08/14

Start Qty: 16.00

Required Qty: 16.00

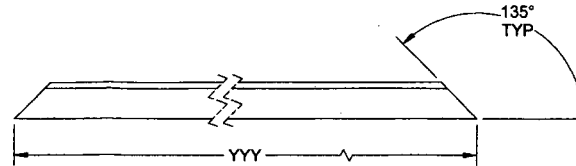
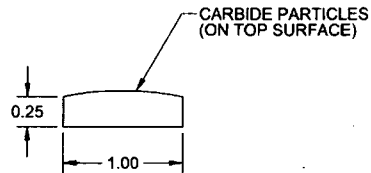
Comments: IPP REV:A NEW ISSUE 13-09-09 JLM VERIFIED BY:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4932-1		Manufactured	No				f	0.0000		6			
D4932-1									**				
KWS Carbide Strip													

M 116 322 x 6'

144-24

SPECIFICATION CONTROL DRAWING

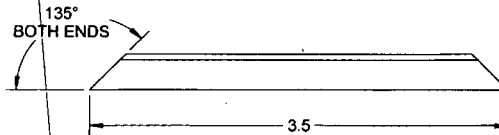


D4932-1-YYY KWS CARBIDE WEAR STRIP

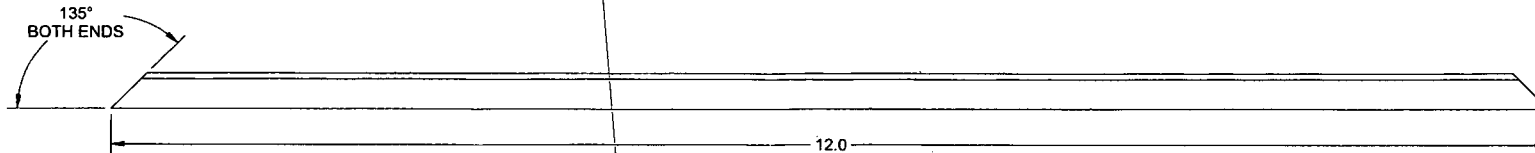
PART NUMBERING: D4932-1-035

BASIC PART LENGTH IN TENTHS OF AN INCH

EXAMPLE: D4932-1-035 = PART 3.5 INCHES LONG
EXAMPLE: D4932-1-120 = PART 12 INCHES LONG



EG: D4932-1-035 KWS CARBIDE WEAR STRIP



EG: D4932-1-120 KWS CARBIDE WEAR STRIP

NOTES:

1) MATERIAL: KWS-XX-ATC CARBIDE WEAR STRIP (XX = LENGTH IN INCHES, EG: KWS-12-ATC FOR A 12" LENGTH)

SUPPLIER: KENCO ENGINEERING INC.
PO BOX 1467 ROSEVILLE, CA 95678
2155 PFE ROAD, ROSEVILLE, CA 95747
TEL: 800-363-9859, 916-782-8494 FAX: 916-783-3494
WWW.KENCOENGINEERING.COM

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.125 LBS/INCH

117385 MLS
1404-24

RELEASED
2014-04-04

A NEW ISSUE		DB	13.08.28
REV.	DESCRIPTION		BY DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	AP	D4932	SHEET 1 OF 1
APPROVED	AP	TITLE	SCALE
DE APPR.	AP	KWS CARBIDE STRIP	NTS
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